

## SUMMARY

<b>TOTAL:</b>		<b>\$125.10</b>	<b>INSTRUMENT PANEL HARNESS</b>		
Profile:					
DATE:			PART NUMBER: A0011200101		REV. A
		LABOUR (m <sup>2</sup> )	m 153.926	TOT. COST (BOM + LABOUR)	\$122.37
5% BOM O.H.	\$4.89	LABOUR VALUE	\$7.64	3.5% PROFIT	\$0.69
Copper Value x Kg	\$5.33	LABOUR COST	\$19.60	(On Labour Cost)	\$0.72
Copper Weight (Kg)	1.52			SCRAP (ON BOM)	\$0.30
Copper Cost	\$8.13			Packaging	\$1.03
				1% Transport Cost	
				(On BOM + O.H. & Labour.)	
<b>TOT. MATERIAL+O.H.</b>	<b>\$102.77</b>	<b>TOTAL PROCESS COST</b>	<b>\$19.60</b>	<b>TOTAL</b>	<b>\$125.10</b>

## VENDOR DATA

BOM ITEMS		LABOUR ITEMS	
Cavity Seals	\$0.00	Cavity Plug Insertion	0.12
Cavity Plugs	\$0.30	Connector Terminal Insertion	25.10
Connector Terminals	\$11.46	Connector Placement Operations	5.76
Connectors	\$59.86	Connector Electrical Test	1.88
Splices	\$0	Connector Vacuum Test	0.00
Fuses	\$0.00	Splices	0
Labels & Collars	\$0.00	Fuse Fitting	0.00
Grommets	\$0.00	Label & Collar Fitting	0.00
Heat Shrink	\$0.14	Grommet Fitting	0.00
Secondary Locks	\$0.16	Heat Shrink Fitting	2.10
Cable Ties	\$5.45	Secondary Lock Fitting	2.40
Other Components	\$6.31	Cable Tie Application	5.70
Wires		Other Components Fitting	2.25
Cables		Machine Cutting	22.61
Conduit S/R		Machine Terminations	10.50
Spiral Wrap		Manual Terminations	0.00
Taping		Wire Twisting Operations	7.32
PVC Tube		Wire/Cable Running	39.05
Braid		Wire Threading Operations	0.00
Manual BOM Items		Conduit Cutting Operations	3.97
		S/R Conduit Fitting	5.51
		Spiral Wrap Operations	0.00
		PVC Tube Operations	0.00
		Braid Operations	0.00
		Taping Operations	10.35
		Inspection Time	9.30
		Manual Labour Items	0.00
		Labour Total (m <sup>2</sup> )	m 153.926

NOTE: